



PAGE 1 (2)	Spare parts list for Iro IWF 2231.02.xx B and 2231.02.xx PLUS. The position numbers correspond to ref. no. 31-8910-0201-07/0238 exploded view.	REF. NO. 31-8920-0211-15/0953	
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Valid from serial no 02350671

Parts specific only to certain models are identified with □ in the centre column. B = 2231-B and Plus = 2231 Plus. Unmarked positions are common to all feeder models.

POS	PART NO	DESCRIPTION	B	PLUS	REMARKS
1	900.0464	SCREW			
2	31.0265	WASHER			
3	31.0719	PROXIMITY SWITCH	□		Only for 2231-B
3	121.0047.001	PROXIMITY SWITCH		□	Only for 2231 Plus
4	900.2072	WASHER			
5	900.1013	NUT			
6	31.0210.0037	MOTOR COMPL.	□		Only for 2231-B
6	31.0210.0047	MOTOR COMPL.		□	Only for 2231 Plus
7	900.4042	BEARING			
8	31.0212	VALVE COMPL. INCL. EYELET			
9	900.6101	EYELET			
10	900.9344	CONNECTOR			
11	125.0503.0600	CABLE 0,6m	□		Only for 2231-B
11	125.0503.1750	CABLE 1,75m	□		Only for 2231-B
11	125.0503.2300	CABLE 2,3m	□		Only for 2231-B
11	27.0243.0600	CABLE 0,6m		□	Only for 2231 Plus
11	27.0243.1200	CABLE 1,2m		□	Only for 2231 Plus
12	31.0736.01008	CIRCUIT BOARD	□		Only for 2231-B
12	31.0884.0100H	CIRCUIT BOARD		□	Only for 2231 Plus
13	900.0218	SCREW			
14	31.0841	SEAL			
15	31.0215.002	COVER COMPL.			
16	900.5713	COVER			
17	900.0447	SCREW			
18	900.0097	SCREW			
19	900.2099	WASHER			
20	31.0225.102	MAGNET COMPL. WITH CABLE			
20	31.0225.122	MAGNET COMPL. (CrNi) WITH CABLE			
20	31.0025.102	MAGNET COMPL.			
20	31.0025.122	MAGNET COMPL. (CrNi)			
21	31.0323	MAGNET CHASSIS			
22	900.0218	SCREW			
23	31.0858	WINDING SENSOR			
24	31.0689	YARN RESERVE SENSOR COMPL.			
25	900.0081	SCREW			
26	900.9064	O-RING			
27	31.0107	OPTO HOUSE			
28	900.0033	SCREW			
29	31.0435	CLAMP			
30	900.0218	SCREW			
31	31.0218	MAGNET HOLDER COMPL.			
34	900.9314	KEY			
35	900.9376	KEY			
36	900.6165	EYELET COMPL.			
40	900.4045	BEARING			
45	900.9017	CIRCLIP			
46	900.9014	CIRCLIP			
47	31.0204.002	WINDING DISC COMPL. (incl. pos 48,49)			
48	25.0078	EYELET			
49	25.0081	EYELET HOLDER			
50	900.0218	SCREW			
51	31.0647	MAGNET RING COMPL. INCL. POS. 52,53			
52	900.0465	SCREW			
53	31.0219	MAGNET HOLDER COMPL.			
54	900.9339	O-RING			
55	31.0298	INCLINED HUB			
56	900.4045	BEARING			

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Valid from serial no 02350671

Parts specific only to certain models are identified with \square in the centre column. B = 2231-B and Plus = 2231 Plus. Unmarked positions are common to all feeder models.

POS	PART NO	DESCRIPTION	B	PLUS	REMARKS
57	31.0450.001	OSCILLATING DISC COMPL. INCL. POS 56,58,59			
58	31.0325	SPACER			
59	900.4045	BEARING			
60	900.2069	SHIM			
61	31.0295	COUNTERWEIGHT			
62	31.0350	NUT			
63	31.0463	SLEEVE			
65	31.0342	SEAL			
66	900.4043	BEARING			
67	31.0571	HUB INCL. BEARINGS			
68	31.0893	FINGER			
68	31.0492	FINGER -1°			Option
69	31.0402.001	MAGNET FINGER COMPL.			
70	31.0847	BRUSH			
71	31.0472	CLAMP			
72	900.0506	SCREW			
74	900.0218	SCREW			
76	900.2091	WASHER			
77	31.0308	SPACER			
78	900.4043	BEARING			
79	31.0366	SPACER			
80	25.0470	COLLAR WITH SCREW			
81	25.0355	SCREW			
82	31.0505	COVER			
83	31.0740	SCREW			
84	31.0686	HOLDER			
85	900.0498	SCREW			
86	900.0414	SCREW			
87	31.0750	GUIDE			
88	900.0117	SCREW			
89	31.0688	ARM			
90	31.0739	CONE			
91	900.0117	SCREW			
92	900.0179	SCREW		\square	Only for 2231 Plus
93	900.0518	SCREW			
94	900.0494	SCREW			
95	31.0902	FELT SEALING			
96	31.0903	PLASTIC FILLING BODY			
97	31.0904	FELT SEALING			
98	31.0752	OSCILLATING PLATE			