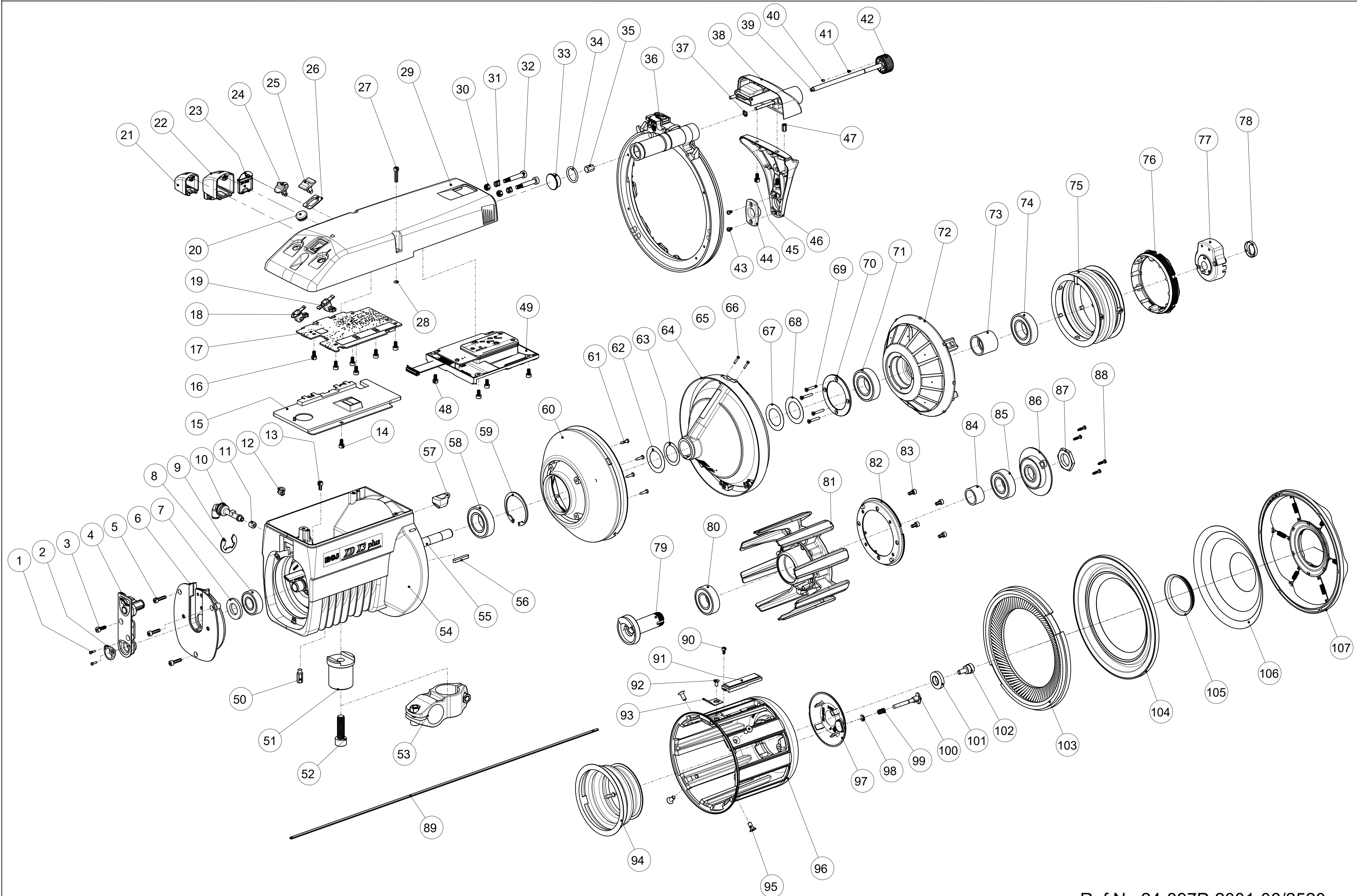


XD X3 Plus - Exploded view



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Update: Pos. 31, 32 part no. was 24-0862-R. Pos. 38, 39, 41 part no. was 24-0860-001L-R. Pos. 46 part no. was 24-0859-001L-R / -002-R Pos. 55 part no. was 24-0899-003-01-R / -004-01-R. Pos. 91 part no. was 24-0422-002. Pos. 101 & 102 part no. was 24-0722-R. Pos. 105 was 28E01049. Several descriptions adjusted

POS	PART NO ROJ /IRO	DESCRIPTION	REMARKS
1	900-0588	SCREW	Plast Tite, Package of 10 pcs.
2	24-0787-001	CERAMIC EYELET	Package of 10 pcs.
3	900-0218	SCREW	Package of 10 pcs.
4	24-0790-001	VALVE COMPL.	
5	900-0187	SCREW	Package of 10 pcs.
6	24-0021-001K	MOTOR FLANGE	
7	24-0795	SEAL WASHER	Felt material
8	900-4069	BALL BEARING	Package of 10 pcs.
9	900-9364	CIRCLIP	Package of 10 pcs.
10	24-0138	CONNECTOR COMPL.	Incl. pos. 9 & 11
11	24-0173	GROMMET	
12	24-0371	CABLE INLET	
13, 14, 16, 45, 48, 83	900-0117	SCREW	Package of 10 pcs.
14, 13, 16, 45, 48, 83	900-0117	SCREW	Package of 10 pcs.
15	24-0809	PROTECTION COVER	
16, 13, 14, 45, 48, 83	900-0117	SCREW	Package of 10 pcs.
17	09E00805R	CIRCUIT BOARD	
18	24-0811	S/Z SWITCH ASSEMBLY KIT	Including pos. 24
19	24-0721-R	ON/OFF SWITCH WITH MAGNET HOLD	Including pos. 25, 26
20	900-5531	PLUG	Package of 10 pcs.
21	24-0653-R	CABLE COVER ACCESSORIES CPL	
22	24-0803-1750	CONNECTION CABLE	1,75m
22	24-0803-3000	CONNECTION CABLE	3,0m
23	24-0611	CABLE COVER	
24	24-0811	S/Z SWITCH ASSEMBLY KIT	Including pos. 18
25	24-0721-R	ON/OFF SWITCH WITH MAGNET HOLD	Including pos. 19, 26
26	24-0721-R	ON/OFF SWITCH WITH MAGNET HOLD	Including pos. 19, 25
27	900-0260	SCREW	Package of 10 pcs.
28	900-9355	O-RING	Package of 10 pcs.
29	24-0844-001L	TOP COVER COMPLETE	Incl. pos. 18-21, 23-28, 30, 31, 32
30	900-1016	LOCK NUT	Package of 10 pcs.
31	24-0862	SHOULDER SCREW WITH LOCK NUT	Incl. pos. 30, 32
32	24-0862	SHOULDER SCREW WITH LOCK NUT	Incl. pos. 30, 31
33	24-0869	COVER PISTON WITH O-RING KIT	Incl. pos. 34
34	24-0869	COVER PISTON WITH O-RING KIT	Incl. pos. 33
35	27-0226	NUT	
36	24-0845-001L	BRUSH HOLDER COMPLETE VDW X3	Incl. pos. 33-35, 37-47
37, 98	900-9058	CIRCLIP	Package of 10 pcs.
38	24-0860-001L	NOSE SUPPORT KIT	Incl. pos. 35, 37, 39-41
39	24-0860-001L	NOSE SUPPORT KIT	Incl. pos. 35, 37, 38, 40, 41
40	900-4002	STEEL BALL	Package of 10 pcs.
41	24-0860-001L	NOSE SUPPORT KIT VDW X3	Incl. pos. 35, 37, 38, 39, 40
43	900-0603	SCREW	Package of 10 pcs.
44	24-0822-001-R	CERAMIC EYELET	Std. Package of 10 pcs.
44	24-0822-002-R	CERAMIC EYELET	Polished Package of 10 pcs.
45, 13, 14, 16, 48, 83	900-0117	SCREW	Package of 10 pcs.

	PAGE 2 (3)	Spare parts list for XD X3 plus 6624-2X-XXI	REF. NO. 24-897P-2001- 06/2520	

POS	PART NO ROJ /IRO	DESCRIPTION	REMARKS
46	24-0859-001L	NOSE VDW X3 WITH CERAMIC KIT	Std: Incl. pos. 43-45, 47
46	24-0859-002L	NOSE VDW X3 WITH CERAMIC KIT	Polished Incl. pos. 43-45, 47
47	900-0495	SCREW	Package of 10 pcs.
48, 13, 14, 16, 45, 83	900-0117	SCREW	Package of 10 pcs.
49	09E00788	OPTICAL SENSOR COMPL	
50	900-0529	SCREW	Package of 10 pcs.
51	24-0858	FASTENING AND BAR KIT	Incl. pos. 52, 53
52	24-0858	FASTENING AND BAR KIT	Incl. pos. 51, 53
53	54M00065	MOUNT COMPL.	
54	24-0806-001K	MOTOR COMPLETE	Std. Incl. pos. 1-13, 50-52, 55-63, 67, 68
54	24-0806-101K	MOTOR COMPLETE	Polished Incl. pos. 1-13, 50-52, 55-63, 67, 68
55	24-0899-003	ROTOR CPL. SPARE PART KIT	Std. Incl. pos. 7, 8, 56-59, 62, 63, 67, 68
55	24-0899-004	ROTOR CPL. SPARE PART KIT	Polished Incl. pos. 7, 8, 56-59, 62, 63, 67, 68
56	900-9314	KEY	Package of 10 pcs.
57	24-0778-001	CERAMIC EYELET	Package of 10 pcs.
57	24-0778-002	CERAMIC EYELET	Polished Package of 10 pcs.
58, 71	900-4067	BALL BEARING	Package of 10 pcs.
59	900-9099	CIRCLIP	Package of 10 pcs.
60	24-0025-002	MAGNET RING COMPL.	
61	900-0478	SCREW	Package of 10 pcs.
62, 68	24-0791	SEAL WASHER	Paper, small
63	24-0792	SEAL WASHER	Brass
64	24-0783-101	WINDING DISC COMPL.	Incl. pos. 65, 66
64	24-0783-102	WINDING DISC COMPL.	Polished eyelet Incl. pos. 65, 66
65	24-0896-005	EYELET WINDING DISC KIT	Incl. pos. 66. Package of 10 set.
65	24-0896-006	EYELET WINDING DISC KIT	Polished Incl. pos. 66. Package of 10 set.
66	900-0623	SCREW	Package of 10 pcs.
67	24-0794	SEAL WASHER	Plastic film
68, 62	24-0791	SEAL WASHER	Paper, small
69	900-0649	SCREW	Package of 10 pcs.
70	24-0857	RING FOR ROTARY LOCKING	
71, 58	900-4067	BALL BEARING	Package of 10 pcs.
72	24-0287-004	MAGNET RING COMPL.	Incl. pos. 69-71, 73-76
73	24-0058	SPACER	
74	900-4065	BALL BEARING	Package of 10 pcs.
75	24-0573-002	BELLOW INCL. RING	Incl. pos. 76, 88
76	24-0573-002	BELLOW INCL. RING	Incl. pos. 75, 88
77	24-0725	COUNTER WEIGHT ASSEMBLY KIT	Incl. pos. 78
78	24-0725	COUNTER WEIGHT ASSEMBLY KIT	Incl. pos. 77
79	24-0724-002	INCLINED HUB ASSEMBLY KIT	Std. separation. Incl. pos. 86, 87
79	24-0724-003	INCLINED HUB ASSEMBLY KIT	XL-separation. Incl. pos. 86, 87
79	24-0724-004	INCLINED HUB ASSEMBLY KIT	XS-separation. Incl. pos. 86, 87
80, 85	900-4068	BALL BEARING	Package of 10 pcs.
81	24-0141	TUMBLE CYLINDER	Std. Incl. pos. 80, 82-85
81	24-0141-001	TUMBLE CYLINDER	Plasma. Incl. pos. 80, 82-85
81	24-0141-002	TUMBLE CYLINDER	One way bearing. Incl. pos. 80, 82-85
81	24-0141-003	TUMBLE CYLINDER	One way bearing + plasma. Incl. pos. 80, 82-85
81	24-0141-004	TUMBLE CYLINDER	XL-sep. Incl. pos. 80, 82-85
81	24-0141-005	TUMBLE CYLINDER	XL-sep. + plasma. Incl. pos. 80, 82-85
81	24-0141-006	TUMBLE CYLINDER	XL-sep. + one way bearing. Incl. pos. 80, 82-85
81	24-0141-007	TUMBLE CYLINDER	XL-sep. + one way bearing + plasma. Incl. pos. 80, 82-85
81	24-0141-008	TUMBLE CYLINDER	XL-sep. + sand blasted. Incl. pos. 80, 82-85
82	24-0680	FRONT BELLOWS HOLDER	Incl. pos. 80, 82-85
83, 13, 14, 16, 45, 48	900-0117	SCREW	Package of 10 pcs.
84	24-0059	SPACER	

	PAGE 3 (3)	Spare parts list for XD X3 plus 6624-2X-XXI	REF. NO. 24-897P-2001- 06/2520	

POS	PART NO ROJ /IRO	DESCRIPTION	REMARKS
85, 80	900-4068	BALL BEARING	Package of 10 pcs.
86	24-0724-002	INCLINED HUB ASSEMBLY KIT	Std. separation. Incl. pos. 79, 87
86	24-0724-003	INCLINED HUB ASSEMBLY KIT	XL-separation.
86	24-0724-004	INCLINED HUB ASSEMBLY KIT	XS-separation. Incl. pos. 79, 87
87	24-0724-002	INCLINED HUB ASSEMBLY KIT	Std. separation. Incl. pos. 79, 86
87	24-0724-003	INCLINED HUB ASSEMBLY KIT	XL-separation. Incl. pos. 79, 86
87	24-0724-004	INCLINED HUB ASSEMBLY KIT	XS-separation. Incl. pos. 79, 86
88	900-0303	SCREW	Package of 10 pcs.
89	24-0174	THREADING NEEDLE	
90	900-0426	SCREW	Package of 10 pcs.
91	52S00074R	REFLECTOR	
92	900-0327-001	SCREW	Package of 10 pcs.
93	24-0244	YARN BREAK MIRROR	
94	24-0242	BELLOWS	
95	900-0120	SCREW	Package of 10 pcs.
96	24-0237	SPOOL BODY	Chromed
96	24-0320	SPOOL BODY	Plasma
96	24-0237-001	SPOOL BODY	Extra polished
96	24-0237-002	SPOOL BODY	Ribbed front
96	24-0237-008	SPOOL BODY	Relaxing ramp + concave
96	24-0320-001	SPOOL BODY	Plasma coated + XL-separation
96	24-0320-002	SPOOL BODY	Plasma coated + XL-separation + relaxing ramps
96	24-0438-005	SPOOL BODY	Relaxing ramps + ribbed front
96	24-0438-006	SPOOL BODY	XL-separation
96	24-0438-010	SPOOL BODY	Relaxing ramps + ribbed front + concave + blasted
97	27-0160	CONE	
98, 37	900-9058	CIRCLIP	Package of 10 pcs.
99	24-0723	S/Z BUTTON ASSEMBLY KIT	Incl. pos. 98, 100
100	24-0723	S/Z BUTTON ASSEMBLY KIT	Incl. pos. 98, 99
101	24-0722	WASHER PACKAGE AND SCREW	Incl. pos. 102
102	24-0722	WASHER PACKAGE AND SCREW	Incl. pos. 101
103	24-0261-001	BRUSH RING 135 mm Soft Z-rotation	Natural
103	24-0261-201	BRUSH RING 135 mm Soft Straight	Natural
103	54T00774	BRUSH RING 135 mm Medium Z-rotation	Natural
103	54T00775	BRUSH RING 135 mm Medium S-rotation	Natural
103	54T00773	BRUSH RING 135 mm Medium Straight	Natural
103	24-0261-004	BRUSH RING 135 mm Medium Z-rotation	Synthetic
103	24-0261-104	BRUSH RING 135 mm Medium S-rotation	Synthetic
103	24-0261-204	BRUSH RING 135 mm Medium Straight	Synthetic
103	24-0261-005	BRUSH RING 135 mm Stiff Z-rotation	Synthetic
103	24-0261-105	BRUSH RING 135 mm Stiff S-rotation	Synthetic
103	24-0261-205	BRUSH RING 135 mm Stiff Straight	Synthetic
103	54T00783	BRUSH RING 135 mm X-stiff Z-rotation	Synthetic
103	54T00784	BRUSH RING 135 mm X-stiff S-rotation	Synthetic
103	54T00782	BRUSH RING 135 mm X-stiff Straight	Synthetic
103	24-0261-007	BRUSH RING 135 mm Stiff Z-rotation	Synthetic
103	24-0261-107	BRUSH RING 135 mm Stiff S-rotation	Synthetic
103	24-0261-207	BRUSH RING 135 mm Stiff Straight	Synthetic
103	54T00830	BRUSH RING 135 mm X-stiff S-rotation	Synthetic
104	24-0252-001	E-FLEX SOFT	
104	24-0252-102	E-FLEX MEDIUM	
104	24-0281-003	E-FLEX STIFF	
104	24-0281-103	E-FLEX EXTRA STIFF	
104	54F00164	FLEX BRAKE	
105	24-0699-101	S-FLEX SOFT	Incl. pos. 106 & 107
105	24-0699-002	S-FLEX STANDARD	Incl. pos. 106 & 107

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POS	PART NO	DESCRIPTION	REMARKS
	ROJ /IRO		
105	24-0699-003	S-FLEX STIFF	Incl. pos. 106 & 107
105	24-0662	LOCKING RING	
106	43E00088	CONE 135 mm CPL for S-flex 135 mm Soft	
106	24-0727-001	S-FLEX CONE 135 mm Standard	
106	24-0727-002	S-FLEX CONE 135 mm Stiff	
107	24-0786-101	S-FLEX BRACKET Soft	
107	24-0786-002	S-FLEX BRACKET Standard	
107	24-0786-003	S-FLEX BRACKET Stiff	