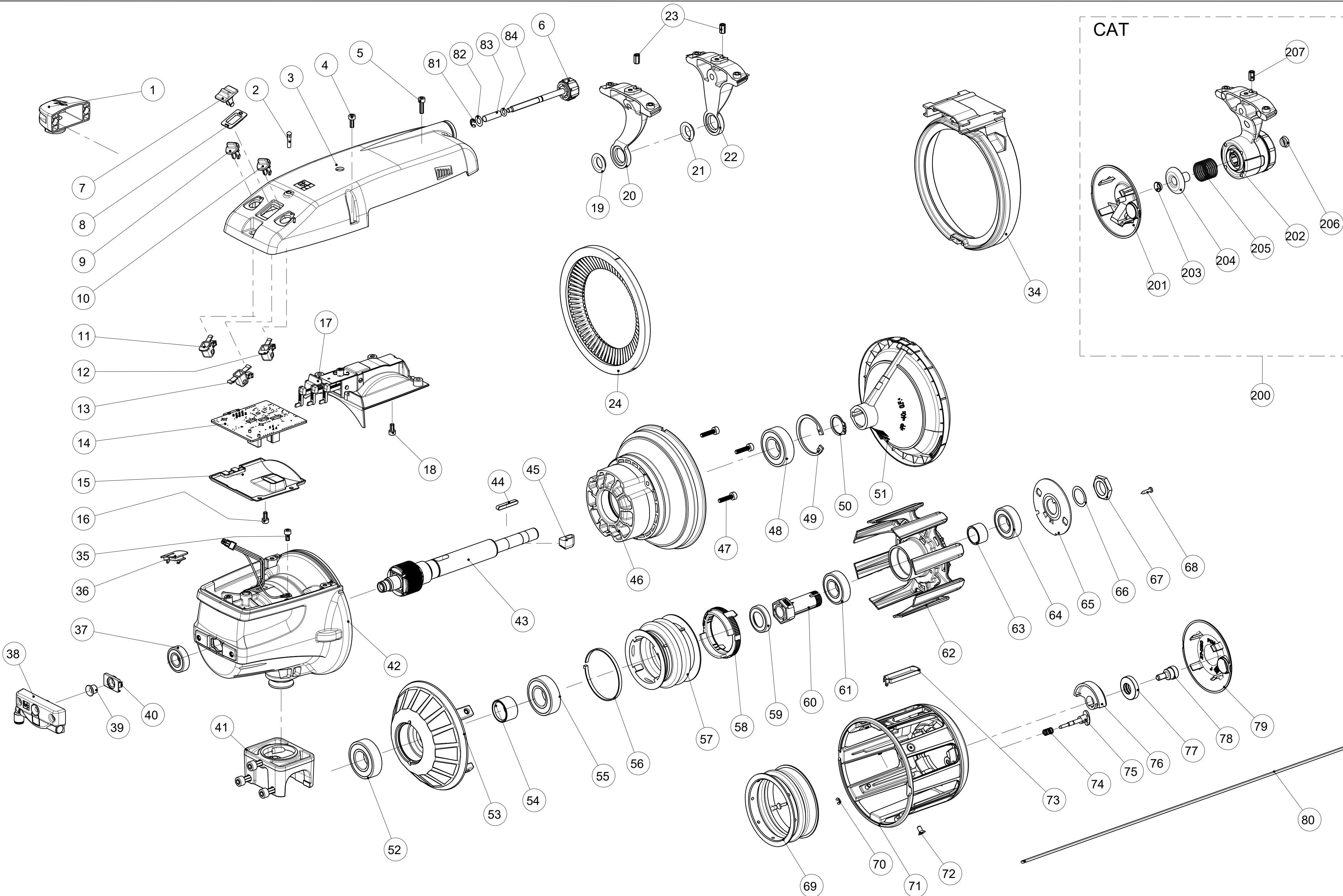


Star G2 190 - Exploded view



	PAGE 1 (2)	Spare parts list for Star G2M 190V 8828.08.XXB	REF. NO. 28-8973-0801-10/2537
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Update:

POS	PART NO	DESCRIPTION	REMARKS
1	28-0032-1750	CONNECTION CABLE	For Galaxy control box 20-pin connector
1	28-0032-5000	CONNECTION CABLE	For Galaxy control box 20-pin connector cable length 5 m
1	05R01078	CONNECTIONCABLE	For Laser control box 12-pin connector
1	05R01078-5100	CONNECTION CABLE	For Laser control box 12-pin connector cable length 5 m
2	28-0041	LIGHT GUIDE	
3	28-0026-003E	TOP COVER COMPL.	Incl. pos. 2, 6-13, 34, 81-84
4	900-0075	SCREW	Package of 10 pcs.
5	900-0097	SCREW	Package of 10 pcs.
6	43A01638	KNOB	
7	28-0086	ON/OFF SWITCH ASSEMBLY KIT	Incl. pos. 8, 13
8	28-0086	ON/OFF SWITCH ASSEMBLY KIT	Incl. pos. 7, 13
9	28-0088	S/Z SWITCH ASSEMBLY KIT	Incl. pos. 11
10	28-0087	SPEED SWITCH ASSEMBLY KIT	Incl. pos. 12
11	28-0088	S/Z SWITCH ASSEMBLY KIT	Incl. pos. 9
12	28-0087	SPEED SWITCH ASSEMBLY KIT	Incl. pos. 10
13	28-0086	ON/OFF SWITCH ASSEMBLY KIT	Incl. pos. 7, 8
14	28-9005-0001	CIRCUIT BOARD STAR G2 190V	
15	28-0038	PROTECTION COVER	
16, 18, 35	900-0117	SCREW	Package of 10 pcs.
17	28-0054-001	SENSOR HOUSING COMPL.	
18, 16, 35	900-0117	SCREW	Package of 10 pcs.
19, 21	27-0479-001	CERAMIC EYELET	Package of 10 pcs.
20	28-0084-001E	NOSE COMPL 30 DEGREE	Incl. pos. 19, 23
21, 19	27-0479-001	CERAMIC EYELET	Package of 10 pcs.
22	28-0034-001E	NOSE COMPL 42 DEGREE	Incl. pos. 21, 23
23, 207	900-0495	SCREW	Package of 10 pcs.
24	820-0009-002	BRUSH RING 110 mm Medium Z-rotation	Natural
24	820-0009-006	BRUSH RING 110 mm Soft Z-rotation	Natural, special version with less brush bundles (44)
24	820-0360-001	BRUSH RING 110 mm Soft Straight	Natural
24	820-0360-002	BRUSH RING 110 mm Medium Straight	Natural
24	820-0360-003	BRUSH RING 110 mm Stiff Straight	Natural
24	820-0360-004	BRUSH RING 110 mm Stiff Straight	Synthetic
34	28-0061	BRUSH HOLDER	
35, 16, 18	900-0117	SCREW	Package of 10 pcs.
36	27-0727	PLUG	
37	900-4061	BALL BEARING	Package of 10 pcs.
38	28-0022-001	THREADING DEVICE COMPL	Optional
39	26A00073	CERAMIC EYELET	Package of 10 pcs.
40	28-0037-001	COVER COMPL	Incl. pos. 39
41	120-0055-000E	MOUNT	
42	28-0096-001B	MOTOR COMPL	Incl. pos. 35-37, 43, 46-50
43	28-0010-001	ROTOR COMPL	
44	900-9314	KEY	Package of 10 pcs.
45	900-6160	CERAMIC EYELET	Package of 10 pcs.
46	27-0816-R	MAGNET FLANGE	
47	900-0624	SCREW	Package of 10 pcs.
48, 52, 55	900-4064	BALL BEARING	Package of 10 pcs.
49	900-9014	CIRCLIP	Package of 10 pcs.
50	900-9017	CIRCLIP	Package of 10 pcs.
51	27-0708-001	WINDING DISC COMPL.	
52, 48, 55	900-4064	BALL BEARING	Package of 10 pcs.
53	28-0093	MAGNET RING INCL BALL BEARINGS	Incl. pos. 52, 54, 55
54	27-0108	SPACER	
55, 48, 52	900-4064	BALL BEARING	Package of 10 pcs.
56	900-5197	CABLE TIE	Package of 10 pcs.

[illegible]